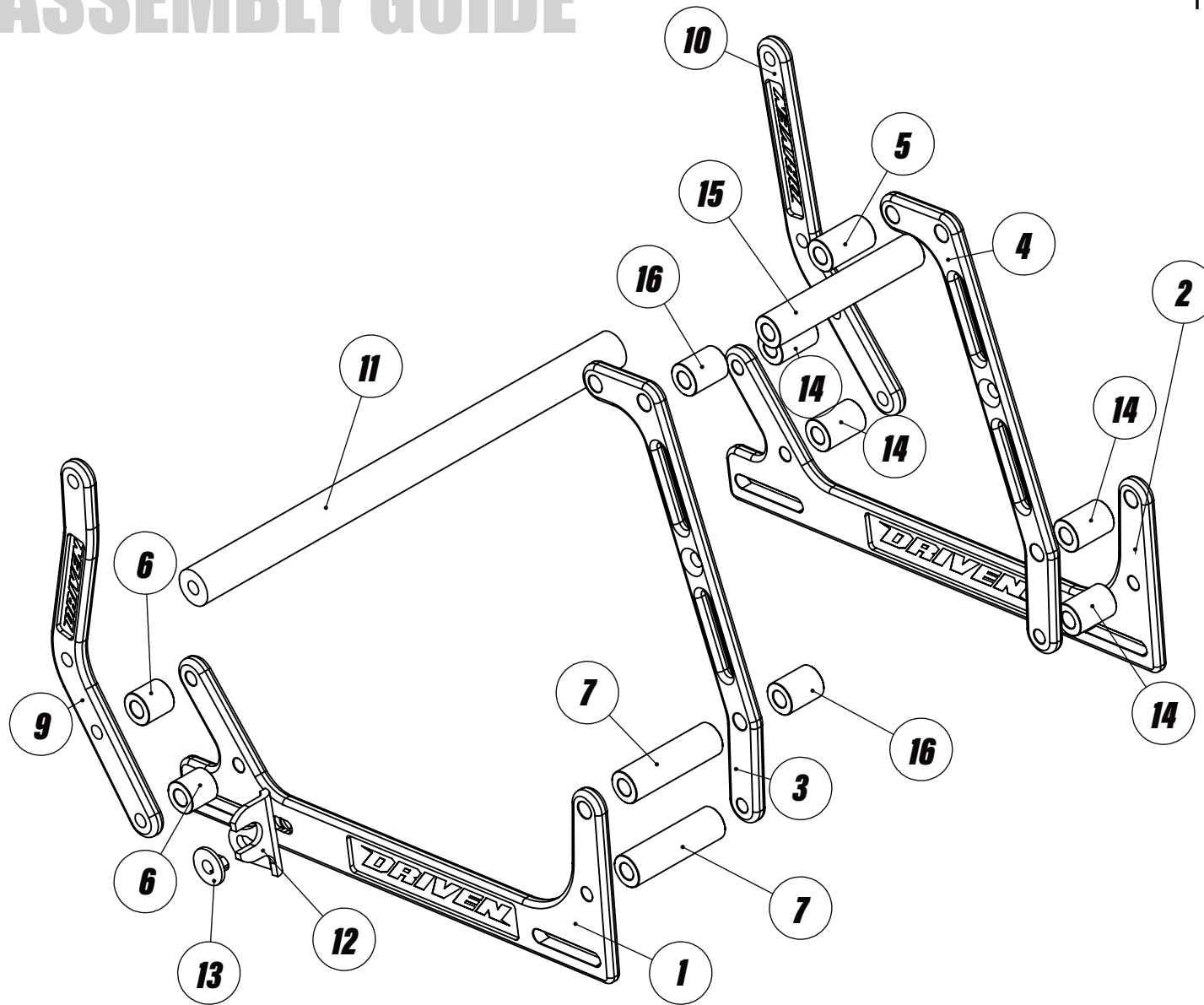


# ASSEMBLY GUIDE



| ITEM NO. | PART NUMBER                    | QTY. |
|----------|--------------------------------|------|
| 1        | LEFT SIDE PLATE (1300-640)     | 1    |
| 2        | RIGHT SIDE PLATE (1300-641)    | 1    |
| 3        | CHAIN GUIDE UPRIGHT (1300-642) | 1    |
| 4        | REAR INSIDE UPRIGHT (1300-643) | 1    |
| 5        | 1 1/2" SPACER (1300-645)       | 1    |
| 6        | 7/8" SPACER (1300-652)         | 2    |
| 7        | 3" SPACER (1300-653)           | 2    |
| 8        | 5 1/2" HEX ADJUSTER (1300-646) | 1    |
| 9        | LEFT FRONT UPRIGHT (1300-647)  | 1    |
| 10       | RIGHT FRONT UPRIGHT (1300-648) | 1    |
| 11       | CROSSBAR (1300-649)            | 1    |
| 12       | SHIFTER BRACKET (1300-650)     | 1    |
| 13       | SHIFTER LOCK WASHER (1300-651) | 1    |
| 14       | 1 1/4" SPACER (1300-654)       | 4    |
| 15       | 4 3/4" SPACER (1300-655)       | 1    |
| 16       | 1 1/8" SPACER (1300-656)       | 2    |
| 17       | 8" MOTOR BOLT (1300-190)       | 2    |
| 18       | 13" MOTOR BOLT (1300-191)      | 2    |
| 19       | ENGINE BLOCK INSERT (1300-657) | 2    |
| 20       | SHIFTER ARM SPACER (1300-658)  | 1    |

## KAWASAKI 636 MOTOR MOUNT

(DRI 1300-636K)

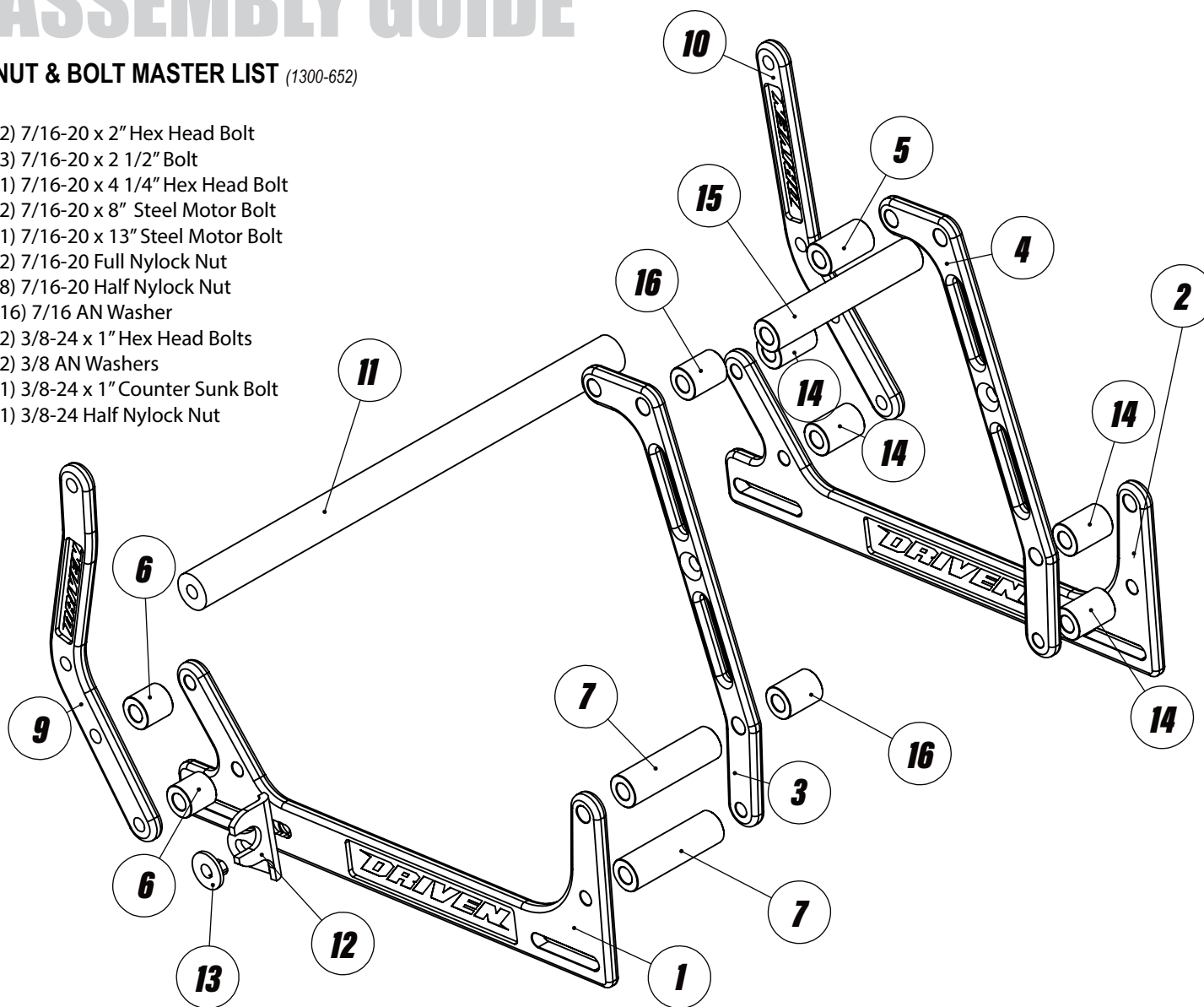
Model Year 2013-Up

# DRIVEN

# ASSEMBLY GUIDE

## NUT & BOLT MASTER LIST (1300-652)

- (2) 7/16-20 x 2" Hex Head Bolt
- (3) 7/16-20 x 2 1/2" Bolt
- (1) 7/16-20 x 4 1/4" Hex Head Bolt
- (2) 7/16-20 x 8" Steel Motor Bolt
- (1) 7/16-20 x 13" Steel Motor Bolt
- (2) 7/16-20 Full Nylock Nut
- (8) 7/16-20 Half Nylock Nut
- (16) 7/16 AN Washer
- (2) 3/8-24 x 1" Hex Head Bolts
- (2) 3/8 AN Washers
- (1) 3/8-24 x 1" Counter Sunk Bolt
- (1) 3/8-24 Half Nylock Nut



## ASSEMBLY SEQUENCE

### LF Upright (9+6+1)

- (2) 7/16-20 x 2" Hex Head Bolt
- (2) 7/8" Spacer (#10)
- (2) 7/16-24 Half Nylock Nut
- (4) 7/16 AN Washer

### Left Slider (12+13+1)

- *Shifter Clevis to LS Slider:*
- (1) 3/8-24 x 1" Counter Sunk Bolt
- (1) Machined Lock Washer (#13)
- (1) 3/8-24 Half Nylock Nut

### Inside Left Side Pate: (1+7+3+15)

- (2) 3" Spacer (#7)
- (1) 7/16-20 x 13" Steel Motor Bolt
- (1) 7/16-20 x 4 1/4" Hex Head Bolt (Lower)
- (2) 7/16-20 Half Nylock Nut
- (4) 7/16 AN Washers
- (1) 1 1/8" Spacer (#16)

### Top of Chain Guide Upright (3+16+15+5+4)

- (1) 1 1/8" Spacer (#16)
- (1) 4 3/4" Spacer (#15)
- (1) 1 1/2" Spacer (#5)
- (2) 7/16-20 x 8" Steel Motor Bolt
- (2) 7/16-20 Full Nylock Nut
- (4) 7/16 AN Washer

### Right Slider (2+14+4)

- *Inside Lower Right to Back of Engine*
- (2) 1 1/4" Spacers (#14)
- (1) 7/16-20 x 2 1/2" Hex Head Bolt (Lower)
- (2) 7/16-20 Half Nylock Nut
- (4) 7/16 AN Washer

### RF Upright to RS Slider (2+14+10)

- (2) 1 1/4" Spacers (#14)
- (2) 7/16-20 x 2 1/2" Hex Head Bolts
- (2) 7/16-20 Nylock Half Nuts
- (4) 7/16 AN Washers

### Front Cross Bar (9+11+10)

- (2) 3/8-24 x 1" Hex Head Bolts
- (2) 3/8 AN washers

**KAWASAKI 636 MOTOR MOUNT**

(DRI 1300-636K)

Model Year 2013-Up

**DRIVEN**